

Machine list

	MACHINE								
Type of machine	Wire EDM			EDM		Milling			
Machine name (spindle speed)	<u>FA 10 M</u>	<u>FA 20 M</u>	<u>W 2</u>	<u>CDM Rovella – 3.4</u>	<u>CNC CDM Rovella C43-H416</u>	<u>Fehlmann picomax 60 CNC 3D (18000)</u>	<u>Hermle C40U CNC 3D</u>	<u>Fehlmann PICOMAX 95 CNC 3D (20000)</u>	<u>Maho 750</u>
Max. Dim. of the work piece [mm]	800x600x215	1050x800x295	1000x1000x300	900x500x250	1000x500x300	700x400x400	900x700x300	800x500x610	550x350x300
Traveling distances [mm]	X-350 Y-250 Z-220	X-500 Y-350 Z-300	X-500 Y-350 Z-300	X-400 Y-300 Z-300	X-400 Y-300 Z-300	X-500 Y-350 Z-610	X-875 Y-700 Z-500	X-800 Y-500 Z-600	X-800 Y-500 Z-300
Weight of the work piece [kg]	500	1500	500	500	700	250	2500	550	350

	MACHINE					
Type of machine	Drilling		Cylindrical grinding	Surface grinding		Turning
Machine name	Dalmastroj BHS-2	Dalmastroj BHS-4	Hartex	Kikinda	ELB-Gerh Ambasador	TOS
Traveling distances [mm]			Φ350x1100	1000x350x300	600x300x300	Φ300x1000

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